THE INDUSTRIAL INTERNET OF THINGS
NEXT GENERATION TECHNOLOGY
ENHANCING PRODUCTIVITY AND SAFETY
THE CONNECTED WORLD

Today, sensors have a digital voice. It’s a voice that allows them to autonomously connect and share data with one another — and the back office — over an IP connection. Anything can have sensors attached to them: people, vehicles, pipelines, infrastructure, robots, and production lines, just to name a few.

The Internet of Things in the critical infrastructure sector can improve the flow of real-time information and enable equipment to be remotely managed and controlled. Dubbed ‘Industry 4.0’ for its potential to power a new industrial revolution it promises to enhance the productivity of organizations while ensuring greater safety of workers and the community.
THE INDUSTRIAL INTERNET OF THINGS

This connected web of things offers new opportunities to enhance operations across manufacturing, energy, agriculture, transportation and other critical infrastructure sectors of the. It can improve the way you collect, analyze and share real-time information to help your organization make better decisions. Machines can detect and correct for potential failures before they become a catastrophe. And, it allows objects to operate autonomously while being monitored by personnel from remote locations.

### THE CHALLENGE

<table>
<thead>
<tr>
<th>WATER UTILITIES</th>
<th>HOW THE INDUSTRIAL INTERNET OF THINGS CAN HELP</th>
</tr>
</thead>
<tbody>
<tr>
<td>By 2025, 66% of the world’s population may suffer water shortages — shortages that could lead to starvation and health problems. Preventing water loss is also a major issue for utility companies — 34% of water is lost in transmission and distribution globally. Some regions are seeing reduced rainfall due to climate change.</td>
<td>Sensors capable of machine-to-machine (M2M) communication in lakes and aquifers can monitor water quality and raise alarms if pollutant levels rise. Supervisory Control and Data Acquisition (SCADA) can provide remote control and data communication across distribution systems. This can alert to hotspots and leaks across your network and allow corrective measures to be taken automatically (e.g. lowering temperature, pressure or water flow) to prevent a breakdown.</td>
</tr>
</tbody>
</table>

<table>
<thead>
<tr>
<th>ELECTRIC UTILITIES</th>
<th>HOW THE INDUSTRIAL INTERNET OF THINGS CAN HELP</th>
</tr>
</thead>
<tbody>
<tr>
<td>We need cleaner energy and more of it: global energy consumption will rise by over 50 percent over the next thirty years. But right now, utilities in the United States alone, are faced with $200 billion in annual losses of electricity – with $85 billion due to theft.³</td>
<td>IIoT can help utility companies identify and take immediate corrective measures where power is being lost or stolen. Smart meters – of which there could be close to a billion by 2020⁴ – are expected to help cut global power consumption significantly.</td>
</tr>
</tbody>
</table>

<table>
<thead>
<tr>
<th>AGRICULTURE</th>
<th>HOW THE INDUSTRIAL INTERNET OF THINGS CAN HELP</th>
</tr>
</thead>
<tbody>
<tr>
<td>With the population due to increase from around 7.3 billion today to 9 billion by 2050, farm productivity needs to rise from 1.5 tons of grain per acre to 2.5 over the same timeframe.⁵</td>
<td>Real-time weather combined with soil condition data can turn crop irrigation from an educated guess to a science. Water management technologies, remotely monitored and efficiently automated, enable water supplies to be better used and protected.</td>
</tr>
</tbody>
</table>

<table>
<thead>
<tr>
<th>OIL AND GAS UTILITIES</th>
<th>HOW THE INDUSTRIAL INTERNET OF THINGS CAN HELP</th>
</tr>
</thead>
<tbody>
<tr>
<td>In 2013, methane leaks from oil and gas pipelines and facilities accounted for 2.8% of all global emissions⁶.</td>
<td>The National Transportation Safety Board recommends that operators of transmission and distribution natural gas pipelines equip their pipeline monitoring systems with tools to assist in recognizing and pinpointing leaks⁷.</td>
</tr>
</tbody>
</table>
Across critical infrastructure sectors the Industrial Internet of Things (Industrial IoT) can change the way organizations work. Site monitoring can enhance the safety of personnel. Maintenance can change from reactive to proactive. Real-time data can enable intelligence-led changes to workflows – delivering productivity gains throughout operations.

IMPROVING PUMP FLOW

1% IMPROVEMENT IN GLOBAL PUMP PERFORMANCE WOULD PROVIDE OVER A HALF MILLION ADDITIONAL BARRELS OF OIL PER DAY – THAT’S 19 BILLION PER YEAR.

MAINTENANCE SAVINGS

CONTINUOUS MONITORING OF EQUIPMENT ENABLES MAINTENANCE TO BECOME MORE PROACTIVE TO ACHIEVE:

12% SAVINGS ON SCHEDULED REPAIRS
30% REDUCTION IN OVERALL MAINTENANCE COSTS
70% REDUCTION IN BREAKDOWNS

SMART MANUFACTURING

82% OF MANUFACTURERS WHO HAVE IMPLEMENTED “SMART” MANUFACTURING TECHNOLOGIES HAVE SEEN AN INCREASE IN EFFICIENCY:

49% REPORTED FEWER PRODUCT DEFECTS
45% REPORTED INCREASED CUSTOMER SATISFACTION

19 BILLION PER YEAR.

REPORTED FEWER PRODUCT DEFECTS
REPORTED INCREASED CUSTOMER SATISFACTION

12%
30%
70%
ENSURING THE SUCCESS OF THE INDUSTRIAL INTERNET OF THINGS

While the Industrial IoT creates smarter ways to work, it brings challenges, especially around security. Hackers are attracted to critical infrastructure – particularly the energy sector. In 2016, 75% of companies in the oil, natural gas and electricity sectors had experienced at least one “successful” cyberattack meaning intruders were able to breach one or more firewalls, anti-virus programs or other protections.

Standards are vital to ensuring that any new technology you add to your infrastructure can communicate with existing equipment. Open standards create confidence to attract new vendors, developers and integrators and ultimately lower the costs of products. At Motorola Solutions we’re working to help resolve these challenges:

SECURITY MEASURES
Having designed and built communication and intelligence solutions for military and government customers, we offer a broad range of security features – from device authentication to end-to-end military-grade network encryption, to advanced firewalls and monitoring tools to sense and deny attacks. We offer a wide range of products and services to help protect your equipment and data.

STANDARDS
Motorola Solutions is committed to open standards. We are working with standards bodies, legislators and other vendors to continuously introduce and improve common protocols. We continue to develop products with a common set of service layers, open interfaces and application program interfaces (APIs) to provide the greatest level of network independence and interoperability. These features allow you to easily connect our products to a variety of systems and technologies. It also creates scalable infrastructure to meet anticipated demand for an explosion in both Industrial IoT device numbers and data volumes.
Our Industrial IoT solutions give your organization the power it needs to be more productive and the insight to help reduce safety risks. This allows you to better safeguard your personnel and communities, extends the life of your assets, and creates greater efficiencies across your operations.

Comprised of four different components, our Industrial IoT portfolio provides an end-to-end solution, customizable for a variety of applications. SCADA remote terminal units (RTUs) help you operate more efficiently with powerful process automation and expansive communication capabilities seamlessly integrated across your organization. M2M modems expand your organizational view and control by enabling further operational technology connectivity and data communication. A Network of Networks integrates devices across a variety of communications systems for enhanced reliability, coverage and the ability to better leverage the networks you already have in place. And, Partner Solutions deliver the complete integration and development of intelligent control and monitoring solutions from the sensors at the edge, to the application interfaces in the control room.
SCADA REMOTE TERMINAL UNITS

SCADA RTUs are made to help you keep your teams out of harm’s way, reduce downtime and optimize operational efficiencies — maximizing the safety, productivity, and profitability of your organization. Our RTUs feature versatile interconnectivity over a combination of wired and wireless networks — including our two-way radio networks — for the most encompassing and reliable process automation and monitoring of your assets and field equipment. They also support a variety of other broadband and narrowband technologies including third party analog/digital two-way radio, dial-up modem, point-to-point microwave, 3G/4G public or private, and Ethernet. And, they are standards compliant and compatible with a variety of common protocols including MODBUS and DNP3.

All of our RTUs also feature the MDLC protocol which uses advanced compression techniques to enable SCADA communications over narrowband connections unlike any other SCADA RTU. For customers who connect their RTUs over wireless broadband technologies, MDLC can reduce data usage charges by 50%, freeing up bandwidth for photo or video surveillance capabilities.

Quickly realize gains in productivity and safety with the easy integration of RTUs across your operations, the seamless distribution of data among multiple clients, RTUs and control centers, and the unparalleled flexibility to take control of your operations.

ACE1000: SCADA SIMPLIFIED

The ACE1000 is a highly flexible, easily deployed RTU that’s ideal for less complex process automation and monitoring applications. Its Linux operating system and remotely-accessible, web-based management and configuration tool, minimize the specialized knowledge and time needed to deploy or expand your SCADA system for more encompassing control.

KEY BENEFITS INCLUDE:

- Quick and Easy Application Development: Simplify and speed up logic based application development with the ACELogic tool. ACELogic is a rule based logical tool that allows you to easily program local automated operations of the remote terminal unit and its connected things: devices, sensors, and actuators. With the ACELogic tool you can quickly and easily build data driven applications without the need of writing a single line of code. Create custom logic applications at the edge to increase process automation with a smooth and intuitive user interface. Accelerate time to market and significantly reduce the resources required to design, create, and deploy your remote terminal unit applications with ACELogic.

- Flexible Deployment: The ACE1000 is capable of peer-to-peer and RTU-to-host communications along with advanced networking configurations. This means you don’t have to purchase additional repeaters or antennas and can more freely customize your system.

- Green Performance: Low-power and Sleep modes reduce power consumption — especially useful for solar-powered applications.

ACE3600: FOR OPERATIONS-CRITICAL SCADA

The ACE3600 is designed to handle large volumes of data for more complex process automation and monitoring. With robust security features, scalable capacity and a high-performance processor it can connect to, and manage, any number of programmable logic controllers (PLCs), RTUs and other operational technologies while being remotely maintained through a single front end processor gateway.

KEY BENEFITS INCLUDE:

- High-Performance Control: A real-time high-performance operating system enables input and output control with support for polling and event-based reporting, peer-to-peer or RTU-to-host. Each CPU module can support simultaneous communications on up to seven ports.

- Enhanced Security: The ACE3600 integrates the same security features built into our most mission-critical hardware including firewalls, access controls, intrusion detection, application control software, RTU-to-control room key encryption for end-to-end security and many more.

- Large Scale Capacity: 24 different types of I/O modules are available, and each RTU has capacity for up to 110 I/O modules, giving you great flexibility to configure large or small sites compactly and cost-effectively.
MACHINE-TO-MACHINE (M2M)

Motorola’s M2M modem is the simple and affordable way to easily connect to and communicate with, operational technologies across your organization and enhance your operational view and control. You can send and receive process automation commands to PLCs, monitor sensor data from a centralized control room and collect valuable information to better understand how your assets are performing.

IRM1500 INTELLIGENT RADIO MODEM: WIDESPREAD CONNECTIVITY WITH ASTRO® 25 RELIABILITY

The IRM1500 Modem enables simple, M2M connectivity – and data transmission – over your ASTRO 25 two-way radio network. Ensure greater communication reliability of valuable data, and further enhance the return on your ASTRO 25 investment, as you avoid the vulnerability and airtime subscription fees of carrier networks.

KEY BENEFITS INCLUDE:

Connection Versatility: IRM1500 can connect to IP and non-IP, serial devices to extend your ability to monitor and communicate with your operational technologies in the field.

Purpose-Built Design: The IRM1500 is certified and tested to meet IEEE 1613 class 1 specifications for high EMI and ESD levels. For critical infrastructure markets the IRM1500 provides a secure communication option to remote devices in the harshest environments.

Easy Installation and Maintenance: A simple graphical user interface and web-based application enables easy configuration, management and troubleshooting on the IRM1500’s Linux operating system.

ACE1000-IRM INTELLIGENT RADIO MODEM: WIDESPREAD CONNECTIVITY WITH MOTOTRBO™ SYSTEMS

The ACE1000-IRM enables simple, M2M connectivity and data transmission over your MOTOTRBO two-way radio network. Provide greater reliability and ensure the seamless flow of data cross your MOTOTRBO System. The ACE1000-IRM can be incorporated into both Connect Plus and Conventional Digital MOTOTRBO two-way radio systems. Transmit data through a variety of protocols to enhance your ability to monitor and communicate with assets over your MOTOTRBO system. Immediately realize the benefits of the ACE1000-IRM on your mission critical network not only for voice but also data applications increasing your overall return on investment.

KEY BENEFITS INCLUDE:

Connection Versatility: ACE1000-IRM can connect to IP and non-IP, serial devices to extend your ability to monitor and communicate with your operational technologies in the field. ACE1000-IRM can also enable M2M connectivity over ASTRO 25 two-way radio networks.

Easy Installation and Maintenance: A simple graphical user interface and web-based application enables easy configuration, management, and troubleshooting on the ACE1000-IRM Linux operating system
NETWORK OF NETWORKS: EXTEND YOUR COMMUNICATION CAPABILITIES

Your Motorola Solutions digital two-way radio system, LTE broadband network or a combination of both, are cornerstone technologies in keeping your operations connected. Extend the capabilities of these operations-critical technologies to communicate data for process automation and monitoring with SCADA RTUs and M2M modems. With integration experts working alongside our partners, we can design, build and deploy systems proven to ensure that your organization is continuously connected and operating with voice and data communications.

COMMUNICATIONS OFFERINGS

TWO-WAY RADIO
Eliminate the need for recurring commercial network charges and minimizes expensive hard wiring. Leverage your reliable and dedicated two-way radio infrastructure to communicate data across your organization for process automation and monitoring. Data on your two-way radio system maintains the same high reliability as your voice communication. Voice and data priority ensures the most operations-critical transmissions will get through even under the harshest conditions.

BROADBAND LTE
As technology advances, networks need to offer more data capacity and transmission speeds — especially for needs like streaming video. A combination of private LTE broadband and two-way radio systems can meet all of your data needs. The networks can prove useful in the transmission of data for process automation and monitoring by providing redundancy or enhanced coverage across your operation. And just as with your two-way radio communications, LTE data can be intelligently prioritized across networks to ensure critical operations are never compromised.

BROADER NETWORK COMPATIBILITY
Whatever networks you plan to use for your Industrial IoT data transmission - we can integrate with them. From Mesh and Wi-Fi networks to other communications you may have in place including Bluetooth, ZigBee, 802.11a, 802.11n, T1, Ethernet, PSTN and more.
OUR SOLUTION PARTNER ECOSYSTEM

We work with a wide range of partners who are certified to develop, integrate and deploy Industrial IoT solutions. Our partners’ offerings cover the complete system — from sensors at the edge of your operations to software applications in your control room. They are leading systems integrators and solution developers dedicated to providing you with the process automation and monitoring to make your operations more productive and safer.

AREAS OF EXPERTISE

THE SMART GRID
Electric utilities are modernizing their distribution grids to achieve greater supply reliability and to cut operating and maintenance costs. Our Industrial IoT solutions can provide computerized remote control and monitoring at medium-voltage substations and elsewhere on the grid. Using reliable wireless links, RTUs and M2M modems connected to a variety of operational technologies – PLCs, capacitor bank controllers, transducer-less AC measurement units, fault passage detection units and more – you can monitor and control activity throughout the grid.

THE DIGITAL OILFIELD
Oil and Gas operations around the world depend on our Industrial IoT solutions. RTUs and M2M modems can be used for the many gas installations that require flow calculations required by American Gas Association (AGA) standards. Deploy solutions along oil pipelines to perform pressure monitoring and control using Proportional-Integral-Derivative (PID) based control routines and control cathodic protection rectifiers and other industry technologies across your operations. We even offer models certified to Factory Mutual Class 1, Division 2 standards for safe operation in potentially hazardous areas.

SMART AND SECURED WATER
Industrial IoT solutions can oversee the continuous monitoring and control of water facilities, providing immediate problem detection and resolution. Well pumping can be automatically adjusted for water quality or energy costs and reservoir volumes and system pressures can be regulated to maximize the efficiency of the delivery system. Operators alerted to line breaks, equipment failures and possible unauthorized water use can react quickly to maintain the highest level of productivity. Our solutions are also routinely used to monitor and control the collection of waste water delivered to treatment facilities.

EARLY WARNING SYSTEMS
Motorola Industrial IoT solutions can be integrated with a range of siren equipment to enable many activation options. Secure and encrypted communications minimize the possibility of false alarms or intrusion and systems can support combinations of tones or pre-recorded voice messages across multiple control centers. Our partners offer robust functionality such as siren activation in selected groups, backup control, silent test, download of pre-recorded public warning messages, and redundancy.

SMART AND SAFE CITIES
Our Industrial IoT solutions are highly versatile and in a variety of cutting-edge applications. Examples include: monitoring door opening/closing across public safety entities (e.g. fire station alerting and automation) and industrial/commercial facilities; remote disaster recovery and response for critical network appliances; and control and management of municipal infrastructure such as highway lights, street lights, highway fast lane direction, and more. Our solutions have even been deployed to automate aircraft arresting systems.
To begin enhancing your organization’s productivity and increasing safety with our Industrial IoT solutions, visit motorolasolutions.com/industrialiot.